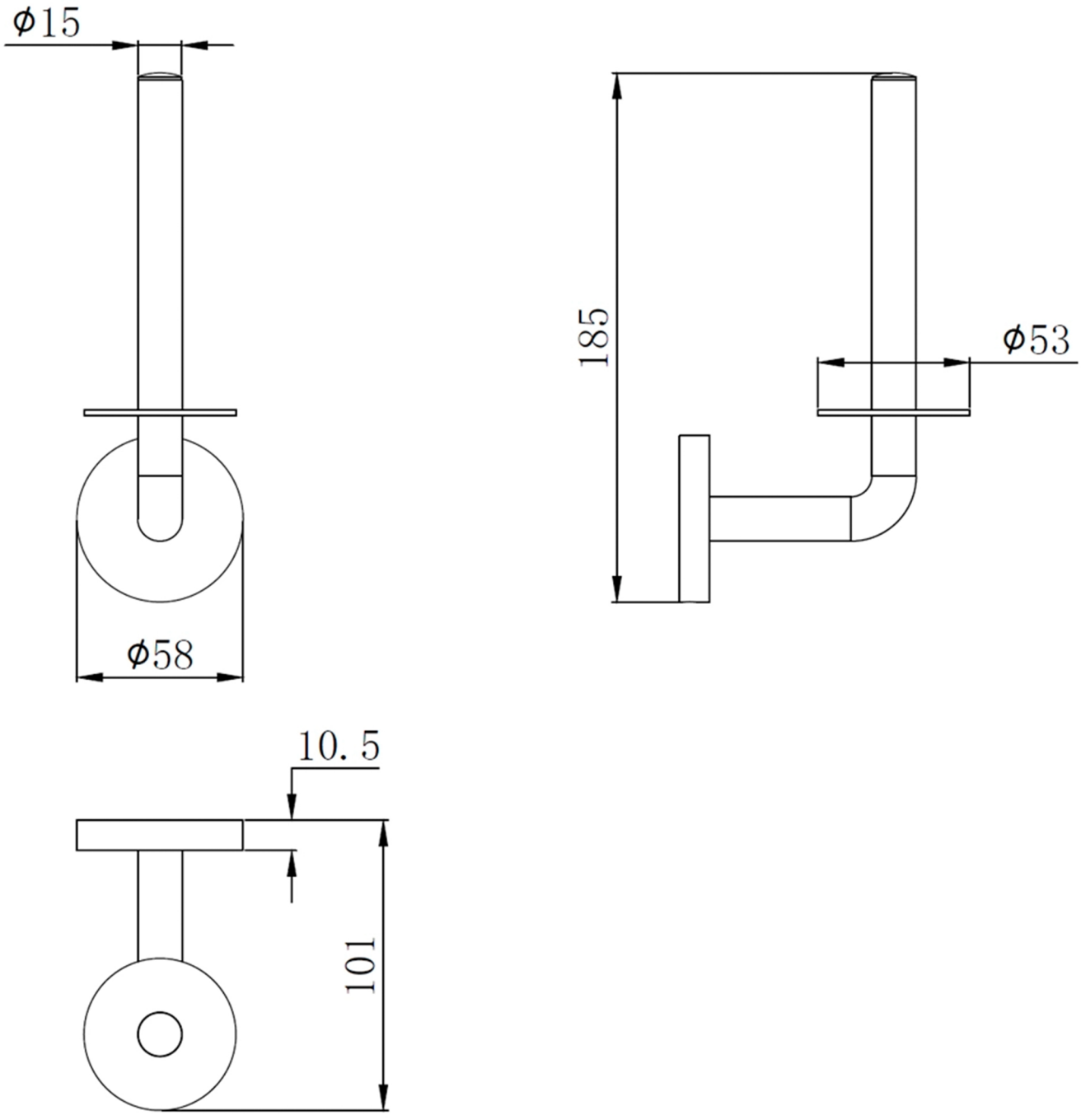
ϕ15
ϕ58
10.5
101
185
ϕ53